

Industrial Exposure, Light/Moderate Duty Exposure

SUBSTRATE/AREA	TOPCOAT VEHICLE	COATING SPECIFICATIONS			MINIMUM DFT/CT		PRODUCT SERIES
		FINISH	SURFACE PREPARATION	PRIMERS & TOPCOATS	MLS	MICRONS	
STEEL AND IRON							
Walls, Joists, Trim, Doors, Ducts, Vents, Structural Items, Miscellaneous	Acrylic WB	Primer Gloss	SSPC-SP2	1 ct: Iron Guard® DTM Water-Based Primer 1-2 cts: Iron Guard® DTM Water-Based Enamel	5.0 4.0	125 100	K110 Series K110 Series
	Alkyd	Gloss	SSPC-SP2	2 cts: Rust Tough® DTM Acrylic Enamel	4.0	100	RTAL
	Alkyd	Primer	SSPC-SP2	1 ct: Universal Primer, or	4.0	100	23003 23004
		Gloss		1 ct: Galvanized Metal Primer, or 2 cts: High Gloss Alkyd Enamel, or 2 cts: Industrial Alkyd Enamel	5.0 3.0 3.0	125 75 75	24000 83 Series 53 Series
		NAD Acrylic Alkyd		Primer Gloss	1 ct: Universal Primer, or 1 ct: Galvanized Metal Primer, or 2 cts: Rust Tough® DTM Acrylic Enamel	4.0 5.0 3.0	100 125 75
	Polyamide Epoxy	Semi-gloss	SSPC-SP2	1-2 cts: Surface Tolerant HB Epoxy Mastic	6.0	150	686 Series
	Water-based Epoxy	Gloss	SSPC-SP2	2 cts: Water-Based Epoxy	3.0	100	380 Series
Ceilings	Alkyd	Primer Flat	SSPC-SP2	1 ct: Galvanized Metal Primer 1-2 cts: Alkyd Dry Fall	3.0 1.5	150	24000 K2215
	Alkyd	Primer	SSPC-SP2	1 ct: Universal Primer, or	5.0	125	23003 23004
		Flat Semi-gloss Flat		1 ct: Alkyd Dry Fall, or 1 ct: Alkyd Dry Fall, or 2 cts: Iron Guard® DTM Water-Based Primer, or 1-2 cts: Latex Dry Fall	1.5 1.5 5.0 1.5	37 37 125 37	K2215 K2235 K110 Series K2115
Acrylic	Primer Flat Semi-gloss Flat	SSPC-SP2	1 ct: Universal Primer, or 1 ct: Alkyd Dry Fall, or 2 cts: Iron Guard® DTM Water-Based Primer, or 1-2 cts: Latex Dry Fall	5.0 1.5 1.5 5.0 1.5	125 37 37 125 37	K110 Series K2115	
ALUMINUM							
Ducts, Trim, Miscellaneous	Acrylic	Gloss		2 cts: Rust Tough® DTM Acrylic Gloss	4.0	100	RTWB
	Acrylic	Primer	SSPC-SP1	1 ct: Water-Reducible Wash Primer 2 cts: High Gloss Alkyd Enamel, or 2 cts: Industrial Alkyd Enamel	1.0 3.0 3.0	25 75 75	24000 83 Series 53 Series
		Primer Gloss	SSPC-SP1	1 ct: Water-Reducible Wash Primer 2 cts: Rust Tough® DTM Alkyd Enamel	1.0 4.0	25 100	24000 RTAL
		NAD Acrylic Alkyd	Primer Gloss	SSPC-SP1	1 ct: Water-Reducible Wash Primer 2 cts: Rust Tough® DTM Alkyd Enamel	1.0 4.0	25 100
	Polyamide Epoxy	Semi-gloss	SSPC-SP1	1-2 cts: Surface Tolerant HB Epoxy Mastic 1-2 cts: Heavy Duty Block Filler	6.0 7.0	150 175	686 Series 261646
Water-based Epoxy	Primer Gloss	SSPC-SP1	1 ct: Water-Reducible Epoxy Primer 2 cts: Water-Based Epoxy	5.0 3.0	125 75	2448430 244 Series	
Ceilings	Alkyd	Primer Flat	SSPC-SP1	1 ct: Water-Reducible Wash Primer 1-2 cts: Alkyd Dry Fall	1.0 1.5	25 37	24000 K2215
	Acrylic Alkyd	Primer Flat Semi-gloss	SSPC-SP1	1 ct: Water-Reducible Wash Primer 1 ct: Alkyd Dry Fall, or 1 ct: Alkyd Dry Fall	1.0 3.0 3.0	25 75 75	24000 K2215 K2235

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		FINISH	SURFACE PREPARATION	PRIMERS & TOPCOATS	MLS	MICRONS	
GALVANIZED STEEL							
Walls, Ducts, Trim, Miscellaneous	Acrylic	Gloss	SSPC-SP1	2 cts: Iron Guard® DTM Water-Based Enamel	4.0	100	K110 Series
	Acrylic Alkyd	Primer	SSPC-SP1	1 ct: Water-Reducible Wash Primer 2 cts: High Gloss Alkyd Enamel, or 2-cts: Industrial Alkyd Enamel	1.0 3.0 3.0	25 75 75	21000 83 Series 53 Series
	Acrylic NAD Acrylic Alkyd	Primer Gloss	SSPC-SP1	1 ct: Water-Reducible Wash Primer 2 cts: Rust Tough® DTM Alkyd Enamel	1.0 3.0	25 75	24000 RTAL
	Acrylic NAD Acrylic Alkyd	Primer Gloss	SSPC-SP1	1 ct: Galvanized Metal Primer 2 cts: Rust Tough® DTM Alkyd Enamel	4.5 3.0	112 75	24000 RTAL
	Water-based Epoxy	Primer Gloss	SSPC-SP1	2 cts: Water-Based Epoxy	3.0	75	244 Series
Ceilings	Alkyd	Primer Flat	SSPC-SP1	1 ct: Galvanized Metal Primer 2 cts: Alkyd Dry Fall	4.5 1.5	112 37	24000 K2215
	Acrylic Alkyd	Primer Flat Semi-gloss	SSPC-SP1	1 ct: Water-Reducible Wash Primer 1 ct: Alkyd Dry Fall, or 1 ct: Alkyd Dry Fall	1.0 3.0 3.0	25 75 75	24000 K2215 K2235
MASONRY							
Walls	Acrylic	Filler	Concrete	1 ct: Heavy Duty Block Filler 2 cts: Heavy Duty Block Filler	10.0 10.0	250 250	261646 261646
	Acrylic	Filler Flat Gloss	Concrete	1 ct: Heavy Duty Block Filler 2 cts: Iron Guard® DTM Water-Based Primer, or 2 cts: Iron Guard® DTM Water-Based Enamel	10.0 5.0 4.0	250 125 100	261646 K110 Series RTWB
	Acrylic NAD Acrylic Alkyd	Filler Gloss	Concrete	1 ct: Heavy Duty Block Filler 2 cts: Rust Tough® DTM Alkyd Enamel	10.0 3.0	250 75	261646 RTAL
	Acrylic	Gloss	Concrete	2 cts: Iron Guard® DTM Water-Based Enamel	4.0	100	K110 Series
	Acrylic Water-based Epoxy	Filler Gloss	Concrete	1 ct: Heavy Duty Block Filler 1-2 cts: Water-Based Epoxy	10.0 3.0	250 75	261646 244 Series
Ceilings	Epoxy	Primer Semi-gloss	Concrete	1 ct: Water-Reducible Epoxy Primer, or 1 ct: Alkyd Dry Fall	5.0 3.0	125 75	2448430 K2235
	Acrylic	Filler	Concrete	1 ct: Heavy Duty Block Filler	10.0	250	261646
Concrete	Water-based Epoxy System	Primer Gloss	Concrete	1 ct: WB Epoxy Primer/Sealer 2 cts: Floor Coatings Water-Based Acrylic	7.0 4.0	175 100	5100200 5100205 540 Series
	Epoxy System	Gloss	Concrete	2 cts: Dura-Top® Epoxy	10.0	100	540 Series
	Solvent-based Epoxy	Gloss	Concrete	1-2 cts: Industrial Epoxy	4.0	100	380 Series